NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

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OPTIONAL ACM FILLER BY MDS

NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

#7001 EXTRUSION BY MDS

BACKER ROD AND SEALANT BY INSTALLER

#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS

#7018 FASTENER BY MDS

#7020 FASTENER BY MDS

#7019 FASTENER BY MDS

#7020 FASTENER BY MDS

#7014 ANCHOR ANGLE BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

STAINLESS STEEL FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7014 ANCHOR ANGLE BY MDS

#7001 EXTRUSION BY MDS

#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS

#7018 FASTENER BY MDS

#7020 FASTENER BY MDS

#7019 FASTENER BY MDS

#7020 FASTENER BY MDS

#7014 ANCHOR ANGLE BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

PFD

VARIABLE (4"-5")

ACM PANEL BY MDS
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS
SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7020 FASTENER BY MDS
#7004 ANCHOR CHANNEL OR
#7014 ANCHOR ANGLE BY MDS
#7019 FASTENER BY MDS
#7008 PIN BULB BY MDS
#7006 ATTACHMENT PIN BY MDS
#7018 FASTENER BY MDS
#7002 EXTRUSION BY MDS
ACM PANEL BY MDS
SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

FLASHING SYSTEM BY OTHERS

FOUNDATION

VARIABLE (4"-5")
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

NOTE:
MID SPAN TIE-BACK BRACKETS REQ'D IF SPACING BETWEEN VERTICAL MULLIONS EXCEEDS 36". TIE BACK BRACKET TO BE +/- 4" SECTION OF #7009/10 OR #7011/12 APPLIED HORIZONTALLY BEHIND HORIZONTAL JOINTS. TIES AT BOTTOM OF WALL USE THIS DETAIL. SEE INSTALLATION GUIDE FOR FURTHER SPECS.

NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

FOUNDATION
ACM PANEL BY MDS
SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS
APPROVED FASTENER BY INSTALLER
#7009 AND #7010 TIE-BACK BRACKETS 32" O.C. MAXIMUM FASTENED TOGETHER WITH (2) #7020 FASTENERS BY MDS
#7005 EXTRUSION BY MDS WITH FACTORY INSTALLED STAINLESS STEEL RIVET

PFD
VARIABLE (4"-5"

FLASHING SYSTEM BY OTHERS

7/8" MAX. MIN. 1/2"

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NOTE:
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VARIABLE (4"-5")

#7008 PIN BULB BY MDS
#7006 ATTACHMENT PIN BY MDS
#7018 FASTENER BY MDS
APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7020 FASTENER BY MDS
#7019 FASTENER BY MDS
#7002 EXTRUSION BY MDS

#7004 ANCHOR CHANNEL OR #7014 ANCHOR ANGLE BY MDS
ACM PANEL BY MDS
#7018 FASTENER BY MDS

#7018 FASTENER BY MDS
#7021 SPLICE CHANNEL BY MDS
#7003 SPLICE CHANNEL BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

S70-ACM-03
MULLION SPLICE DETAIL
6.02.14
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

#7020 FASTENER BY MDS
#7004 ANCHOR CHANNEL BY MDS
APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)
#7002 EXTRUSION BY MDS
#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS
#7018 FASTENER BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS
#7019 FASTENER BY MDS
#7020 FASTENER BY MDS
ACM PANEL BY MDS

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NOTE:
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#7020 FASTENER BY MDS
#7004 ANCHOR CHANNEL BY MDS
APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)
#7002 EXTRUSION BY MDS
#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS
#7018 FASTENER BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS
#7019 FASTENER BY MDS
#7020 FASTENER BY MDS
ACM PANEL BY MDS
OPTIONAL ACM FILLER BY MDS

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NOTE:
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SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

- #7019 FASTENER BY MDS
- #7020 FASTENER BY MDS
- ACM PANEL BY MDS

#7023 FURRING CHANNEL
#7024 SLIDE PLATE BY MDS
#7020 FASTENER BY MDS
#7004 ANCHOR CHANNEL BY MDS
#7019 FASTENER BY MDS
#7002 EXTRUSION BY MDS
#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS
#7018 FASTENER BY MDS

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VARIABLE (4"-5")

#7008 PIN BULB BY MDS
#7006 ATTACHMENT PIN BY MDS
#7018 FASTENER BY MDS
ACM PANEL BY MDS

#7020 FASTENER BY MDS

ALTERNATE FASTENER LOCATION FOR NON-PROGRESSIVE PANEL REMOVAL

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

#7002 EXTRUSION BY MDS

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NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

#7006 ATTACHMENT PIN BY MDS
#7008 PIN BULB BY MDS
#7018 FASTENER BY MDS
ACM PANEL BY MDS
#7019 FASTENER BY MDS
#7020 FASTENER BY MDS

ALTERNATE FASTENER LOCATION FOR NON-PROGRESSIVE PANEL REMOVAL

#7002 EXTRUSION BY MDS
SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

#7004 ANCHOR CHANNEL OR 
#7014 ANCHOR ANGLE BY MDS

#7024 SLIDE PLATE BY MDS
#7019 FASTENER BY MDS
APPROVED FASTENER BY INSTALLED (SIZE, TYPE, AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7023 FURRING CHANNEL BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

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SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

#7020 FASTENER BY MDS

#7005 MID SPAN CLIP BY MDS FACTORY INSTALLED ON BOTTOM RETURN LEG OF UPPER PANEL

ACM PANEL ABOVE BY MDS

APPROVED FASTENER BY INSTALLER (SIZE, TYPE, AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7009 AND #7010 TIE-BACK BRACKET BY MDS

FLANGE OF ACM PANEL BELOW BY MDS

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NOTE:
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APPROVED FASTENER BY INSTALLER (SIZE, TYPE, AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7009 AND #7010 TIE-BACK BRACKET BY MDS

ACM PANEL BY MDS

#7005 EXTRUSION BY MDS

ACM PANEL BY MDS

#7020 FASTENER BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DOCUMENTS
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

#7020 FASTENER BY MDS

VARIABLE (4" - 5")

1/2" PFD

#7004 ANCHOR CHANNEL BY MDS

ACM PANEL BY MDS

#7019 FASTENER BY MDS

APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS

#7002 EXTRUSION BY MDS

#7020 FASTENER BY MDS

#7018 FASTENER BY MDS

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NOTE:

AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

#7020 FASTENER BY MDS

#7009 AND #7010 TIE-BACK BRACKET BY MDS

APPROVED FASTENER BY INSTALLER (TYPE, SIZE, AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7020 FASTENER BY MDS

ACM PANEL BY MDS

#7025 RETURN REINFORCEMENT ANGLE BY MDS

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APPROVED FASTENERS BY INSTALLER
(SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE
WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

ACM PANEL BY MDS
#7006 ATTACHMENT PIN AND
#7008 PIN BULB BY MDS
#7001 EXTRUSION BY MDS
#7020 FASTENER BY MDS
#7019 FASTENER BY MDS
#7020 FASTENER BY MDS
#7014 ANCHOR ANGLE BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

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PROJECT NUMBER: S70-ACM-08A
DRAWING NUMBER: 6.02.14
DATE: 6.02.14
PROJECT: SERIES 70 DETAILS
DRAWING DESCRIPTION: INSIDE CORNER DETAIL (TYP.)

MATERIAL: 6" = 1'-0"
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

PFD

#7014 ANCHOR ANGLE BY MDS
#7019 FASTENER BY MDS
APPROVED FASTENERS BY INSTALLER (SIZE, TYPE, AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)
#7020 FASTENER BY MDS
#7001 EXTRUSION BY MDS
#7006 ATTACHMENT PIN AND #7008 PIN BULB BY MDS
#7020 FASTENER BY MDS
FACTORY ATTACHED ANCHOR ANGLE
#7020 FASTENER BY MDS
#7009 AND #7010 TIE BACK BRACKETS BY MDS
ACM PANEL BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

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NOTE:
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APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

#7020 FASTENER BY MDS
#7004 ANCHOR CHANNEL OR
#7014 ANCHOR ANGLE BY MDS
#7019 FASTENER BY MDS
#7008 PIN BULB BY MDS
#7006 ATTACHMENT PIN BY MDS
#7018 FASTENER BY MDS
#7002 EXTRUSION BY MDS
ACM PANEL BY MDS
SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

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METAL DESIGN SYSTEMS
DESIGNED FOR A PERFECT FIT

PROJECT
SERIES 70 DETAILS
DRAWING DESCRIPTION
WINDOW/DOOR HEAD DETAIL (TYP.)
PROJECT NUMBER
DRAWING NUMBER
DATE
S70-ACM-09
6.02.14
MATERIAL
SCALE
6" = 1'-0"
DRAWN BY
NOTE:
AIR/MOISTURE BARRIER
INSTALLER MUST PROVIDE
WEATHER TIGHT SEAL AT
ALL BARRIER TERMINATIONS

#7002 MULLION SYSTEM
BY MDS

#7001 MULLION SYSTEM
BY MDS

CUSTOM ANCHOR PLATE
3/16" X 3" BY MDS

FASTENER & FLASHING
BY OTHERS

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PFD

#7006 ATTACHMENT PIN
BY MDS

#7020 FASTENER BY MDS

ACM PANEL BY MDS

#7022 MULLION CAP BY MDS

#7019 FASTENER BY MDS

#7008 PIN BULB BY MDS

#7006 ATTACHMENT PIN
BY MDS

#7018 FASTENER BY MDS

#7002 MULLION BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

SILL FLASHING BY OTHERS

WINDOW/DOOR SYSTEM AND ALL RELATED FLASHING, BLOCKING, AND SEALANT BY OTHERS

VARIABLE (4"-5")
NOTE:
AIR/MOISTURE BARRIER INSTALLER MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

PFD
#7006 ATTACHMENT PIN BY MDS
#7020 FASTENER BY MDS
ACM PANEL BY MDS

#7019 FASTENER BY MDS
#7022 MULLION CAP BY MDS

#7002 MULLION BY MDS
#7008 PIN BULB BY MDS
#7006 ATTACHMENT PIN BY MDS
#7018 FASTENER BY MDS
#7002 MULLION BY MDS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS
SILL FLASHING BY OTHERS
WINDOW/DOOR SYSTEM AND ALL RELATED FLASHING, BLOCKING, AND SEALANT BY OTHERS

VARIABLE (4"-5")

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METAL DESIGN SYSTEMS
4150 C Street S.W.
CEDAR RAPIDS, IA. 52404
Ph. (319) 362-7454

PROJECT NUMBER DRAWING NUMBER DATE
S70-ACM-11B 6.02.14

SCALE DRAWN BY
6" = 1'-0"
NOTE:
AIR/MOISTURE BARRIER
INSTALLER MUST PROVIDE
WEATHER TIGHT SEAL AT
ALL BARRIER TERMINATIONS

NOTE:
BREAK METAL
COPING BY MDS
#7019 FASTENER
BY MDS
#7022 MULLION
CAP BY MDS
#7020 FASTENER
BY MDS

#7218 FASTENER BY
#7008 PIN BULB
BY MDS
#7006 ATTACHMENT
PIN BY MDS
#7018 FASTENER
BY MDS
#7002 MULLION
BY MDS
ACM PANEL BY MDS

VARIABLE (4"-5")

SEE CONTRACT DOCUMENTS
FOR EXACT CONSTRUCTION
DETAILS

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PROJECT
SERIES 70 DETAILS
DRAWING DESCRIPTION
COPING DETAIL (TYP.)
PROJECT NUMBER
S70-ACM-12
DRAWING NUMBER
DATE
6.02.14

SCALE
6" = 1'-0"
DRAWN BY
NOTE:
AIR/MOISTURE BARRIER
INSTALLER MUST PROVIDE
WEATHER TIGHT SEAL AT
ALL BARRIER TERMINATIONS

NOTE:
APPROVED FASTENERS
BY INSTALLER (SIZE, TYPE
AND QUANTITY TO BE
APPROPRIATE FOR CONDITIONS)

SEE CONTRACT DOCUMENTS FOR
EXACT CONSTRUCTION DETAILS

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NOTE:
AIR/MOISTURE BARRIER INSTALLED MUST PROVIDE WEATHER TIGHT SEAL AT ALL BARRIER TERMINATIONS

SEE CONTRACT DOCUMENTS FOR EXACT CONSTRUCTION DETAILS

ACM PANEL BY MDS

#7004 ANCHOR CHANNEL OR #7014 ANCHOR ANGLE BY MDS

#7019 FASTENER BY MDS

#708 PIN BULB BY MDS

#706 ATTACHMENT PIN BY MDS

#700 FASTENER BY MDS

#7008 PIN BULB BY MDS

#700 FASTENER BY MDS

#700 EXTRUSION BY MDS

ACM PANEL BY MDS

APPROVED FASTENERS BY INSTALLER (SIZE, TYPE AND QUANTITY TO BE APPROPRIATE FOR CONDITIONS)

FLASHING SYSTEM BY OTHERS

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